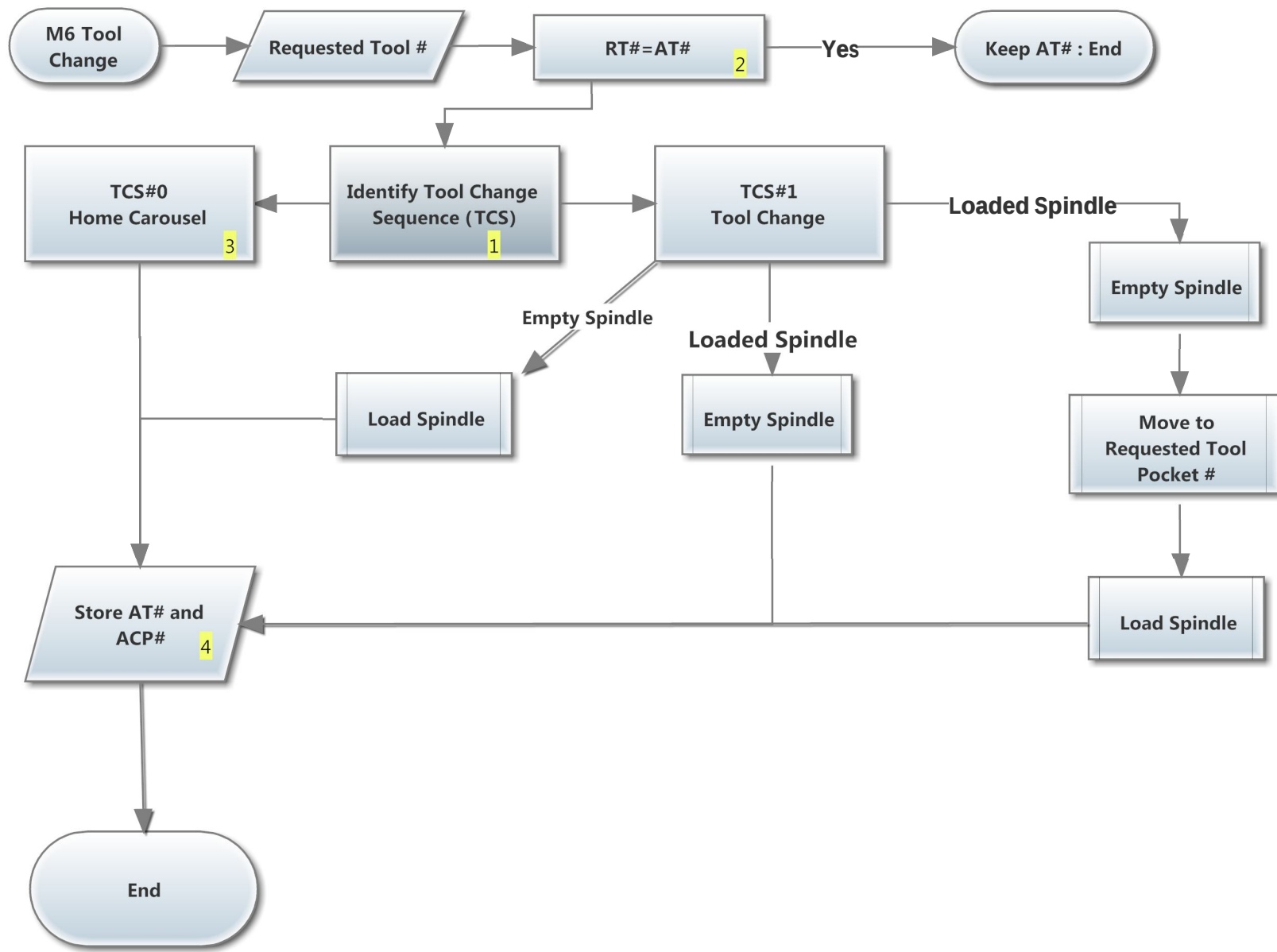




- 1 T99, Call a Home Sequence
T0, Call an Empty Spindle Sequence
T[1-n] Any Tool Change
- 2 Requested Tool # (RT#)
Actual Tool # (AT#)
- 3 Tool Change Sequence # (TCS#)
- 4 Actual Carousel Position# (ACP#)